

#### **Data sheet**

# Oil Preheaters Types FPHE 3, 5 and 10

#### **Application**

FPHE oil preheaters are designed for oil burners with capacity up to 12 kg/h using standard fuel oil with viscosity up to 10 cSt.

The preheaters are available with different heating elements and thermostats for selection of release time and temperature.

#### **Features:**

- Standard types of gasoil with viscosity of max. 10 cSt. (at 20°C)
- Capacity up to 12 kg/h
- Max. temperature limitation
- Improved atomisation
- · High average efficiency of the burner

#### Identification

The preheater is laser engraved with the following information (example):

FPHE 5	Туре
030N5004	Code no.
230 V	Voltage
30-110 W	Power consumption
130805	Date of manufacture

#### **Function**

#### **Cold start**

When the boiler thermostat cuts-in, voltage is applied to the PTC heating element and the oil in the heat exchanger is heated until it reaches the cut-in temperature of the preheater thermostat (see below table). Now the burner performs a normal starting sequence.

## Warm start

If the oil temperature in the preheater is higher than the cut-out temperature of the preheater thermostat, the burner starts immediately.

#### Operation

If the oil temperature is low and the flow rate is high, compared with the preheater capacity, the preheater thermostat might cut off during operation. To avoid this an oil burner control with holding function must be used.

## Release times and temperatures

	РТС	Thermostat 60/32 & 60/45		Thermostat 73/60	
Туре		Release time, seconds	Release temp. in outlet, °C	Release time, seconds	Release temp. in outlet, °C
FPHE 3	40	80	22	-	-
FPHE 5	50	130	36	-	-
	70	75	26	130	43
	120	50	22	80	32
FPHE 10	2 x 50	120	44	-	-
	2 x 70	110	41	150	60
	2 x 120	65	39	85	49

The figures given are measured average values on cold start and without blown air. Note that the PTC element continues to heat during prepurge.



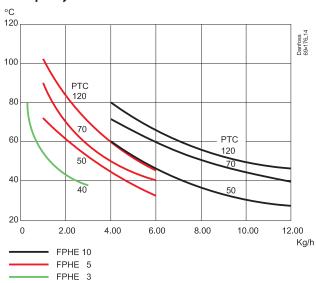


#### **Technical Data**

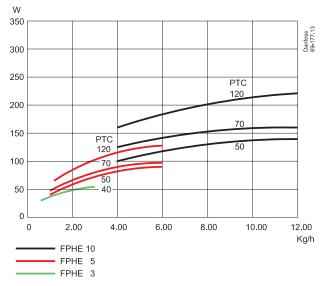
	FPHE 3	FPHE 5	FPHE 10	
Oil types	Standard fuel gas oil and fuel gas oil acc. to DIN 51603-6 EL A (bio content, FAME)			
Nominal voltage*	230 V, 50-60 Hz			
Contact load, thermostat	10 (3) A - 250 V			
Max. permissible pressure	30 bar			
Capacity	max. 3 kg/h	max. 6 kg/h	max. 12 kg/h	
Max. ambient temperature	105°C			
Storage temperature	-20 to 105°C			
Max. pressure drop	0.03 bar at 3 kg/h	0.05 bar at 5 kg/h	0.25 bar at 10 kg/h	
Recommended tightening torque		15 to 20 Nm		
Viscosity	max. 10 cSt. at 20°C			

<sup>\*</sup> Working voltage: 100 to 265 V, 50-60 Hz

## Temperature / capacity



## Power consumption / capacity



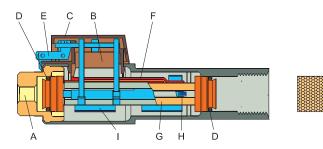
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Oil Preheaters Types FPHE 3, 5 and 10



## Design



- A. Connection port
- B. Thermostat
- C. Cover
- D. O-ring
- E. Electrical connection
- F. Heat conductor (not FPHE 3)
- G. Heat exchanger
- H. PTC element
- I. Clamp

## **Electrical Connection**

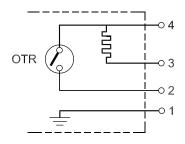
4 = Black

3 = Blue

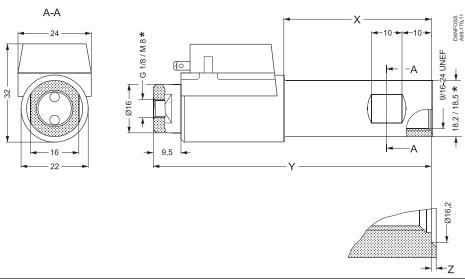
2 = Brown

1 = Yellow / Green

OTR: Thermostat in oil preheater



#### **Dimensions**



Туре	X	Υ	Z
FPHE 3	50	92	0.3
FPHE 5	50	92	0.3
FPHE 10*	88	131	-

<sup>\*</sup> FPHE 10 has no recessed sealing surface.