



## Alfa Laval DuroShell

### The fully welded plate-and-shell heat exchanger

#### Introduction

Alfa Laval DuroShell is a specially engineered plate-and-shell heat exchanger ideal for demanding duties, such as corrosive, high pressure and high temperature applications.

Incorporating many innovative features to optimize customers' process performance, it takes the plate-and-shell concept to a new level. Alfa Laval DuroShell, with its laser-welded plates and many multiple pass and asymmetric flow capabilities, allows optimization of thermal efficiency and substantially improved fatigue resistance.

Designed for use with liquids, gases and two-phase mixtures at pressures up to 100barG (1,450 psiG), in both PED and ASME, and at temperatures up to 450 °C (842 °F), Alfa Laval DuroShell is suitable for a wide range of aggressive media. Its capabilities reach far beyond both gasketed and many other welded heat exchanger technologies.

#### Applications

Alfa Laval DuroShell is suitable for a wide range of applications such as general cooling and heating duties, condensation, evaporation, and steam heating.

#### Benefits

- Small footprint and light weight minimize installation, operating and maintenance costs
- Laser welding ensures robust construction and improves process reliability
- Gasket-free construction means high security against leakage
- Superior thermal performance gives maximized heat recovery with minimized heating or cooling media. This reduces fuel consumption, energy costs and environmental impact.
- Unique roller coaster plate pattern increases fatigue resistance and minimizes fouling
- Easy to install and maintain due to multipass design.

#### Working principle

The heat exchanger operates with one media on the plate side and the other on the shell side, both of which can be rated to the full 100 barG (1,450 psiG). In the single pass configuration the exchanger works in pure cross-flow. In the multi-pass arrangement this approximates to a global counter-current configuration.



The patented plate configuration, combining a longer plate length and roller coaster pattern, ensures a higher thermal efficiency than standard circular plates.

The patented distribution tubes ensure the best distribution of media on the plate surfaces, add significantly to the strength of the plate pack, and make multi-pass configurations easier, and more effective, than traditional plate-and-shell designs.

Since the nozzles on the shell side are completely independent to those on the plate side the heat exchanger is perfect for asymmetric flow duties.

#### Design



**DuroShell RollerCoaster**  
Robust and efficient performance



**DuroShell CutWing plates**  
Less weight and added reliability



**DuroShell PowerPack**  
Optimized flow distribution and fatigue resistance.

Learn more at [www.alfalaval.com/duroshell](http://www.alfalaval.com/duroshell)

## Technical data

Design pressure	
CE/PED	Vacuum to 100 barG (1,450 psiG)
ASME	Vacuum to 100 barG (1,450 psiG)

Design temperature	
Carbon steel shell:	-45 °C to 450 °C (-49 °F to 842 °F)
316L SST shell:	-196 °C to 350 °C (-321 °F to 662 °F)

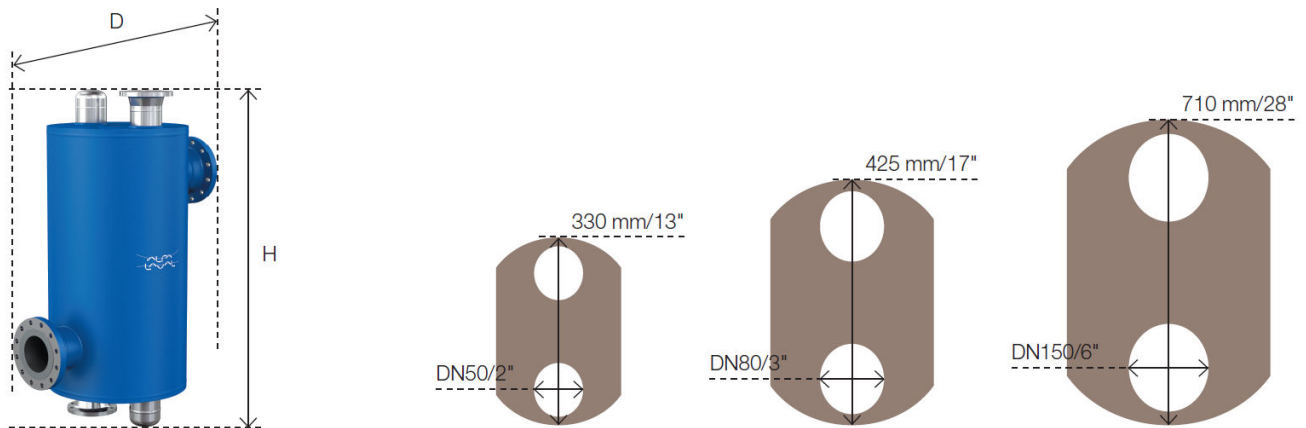
Maximum heat transfer surface	
DuroShell S	15 m <sup>2</sup> (161 ft <sup>2</sup> )
DuroShell M	56 m <sup>2</sup> (603 ft <sup>2</sup> )
DuroShell L	235 m <sup>2</sup> (2,530 ft <sup>2</sup> )

Standard connections	Plate side	Shell side
DuroShell S	50 mm (2")	25–200 mm (1–8")
DuroShell M	80 mm (3")	25–300 mm (1–12")
DuroShell L	150 mm (6")	25–500 mm (1–20")

Standard materials	
Plates	316L SST
Shell/covers/nozzles	Carbon steel (painted) or 316L SST (not painted)

Pressure ratings	
PN16, PN40 & PN100 (ASME Class 150, 300 & 600)	

## Dimensional drawing



Model	DuroShell S	DuroShell M	DuroShell L
D Max	833 mm (33")	990 mm (39")	1,380 mm (54")
H Max	1,536 mm (60")	2,706 mm (106")	3,564 mm (140")
Net max weight	650 kg (1,430 lbs)	1,800 kg (3,970 lbs)	7,000 kg (15,430 lbs)
Flooded max weight	750 kg (1,653 lbs)	2,100 kg (4,630 lbs)	8,200 kg (18,080 lbs)
Corrosion allowance by default (carbon steel)	1 mm (0,04")	2 mm (0,08")	3 mm (0,12")

This document and its contents are subject to copyrights and other intellectual property rights owned by Alfa Laval Corporate AB. No part of this document may be copied, re-produced or transmitted in any form or by any means, or for any purpose, without Alfa Laval Corporate AB's prior express written permission. Information and services provided in this document are made as a benefit and service to the user, and no representations or warranties are made about the accuracy or suitability of this information and these services for any purpose. All rights are reserved.