8071

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Positive displacement low flow sensor for continuous measurement and batch control

- For highly viscous fluids
- Electronics for indication, monitoring, transmitting, On/Off control and batch control



Type 8025 Remote Universal flow transmitter



Type 2712 (8630) Continuous TopControl system



This positive displacement sensor is specially designed for measurement or batch control of highly viscous fluids like glue, honey or oil. This sensor can be easily connected to the universal transmitter Type 8025 or the batch controller Type 8025.

The design of this low flow sensor is based on the oval rotor principle. This has proven to be a reliable and highly accurate volumetric method of measuring flow. Exceptional repeatability and high accuracy over a wide range of viscosities and flowrates are features of that design. The low pressure drop and high pressure rating make it suitable for both gravity and pump (in-line) applications.

General data				
Compatibility	with Type 8025 Universal transmitter or			
	batch controller (see corresp. data sheet)			
Materials wetted				
parts				
Body	Aluminium, PPS, stainless steel (316F)			
Rotor	PPS, stainless steel (316F)			
Shaft	Hastalloy C, stainless steel (316F)			
Seal	FKM - EPDM			
Electrical connection	3-wire cable, 1 m length			
Electrical data				
Electrical data				
Electrical data Sensor	Hall			
	Hall ≤ 9 mA			
Sensor				
Sensor Current consumption	≤ 9 mA			
Sensor Current consumption	≤ 9 mA Open collector, NPN,			
Sensor Current consumption Output frequency	≤ 9 mA Open collector, NPN,			
Sensor Current consumption Output frequency K-factor	≤ 9 mA Open collector, NPN, max. 25 mA, 4.5 to 24 V DC			
Sensor Current consumption Output frequency K-factor 0.5-50 l/h	≤ 9 mA Open collector, NPN, max. 25 mA, 4.5 to 24 V DC 1552 pulses/I			

Complete device data				
Process connection	Thread 1/8"; 1/4" (G or NPT)			
Measuring range	0.5 to 500 l/h (0.13 to 132 gph)			
Fluid temperature max.	Aluminium or PPS body: 80 °C Stainless steel body: 120 °C			
Fluid pressure max.	Aluminium or PPS body: 5 bar Stainless steel body: 10 bar or 55 bar (550 bar on request)			
Viscosity	1000 cps. max. (higher on request)			
Max. particle size	$75 \ \mu m$ - To prevent damage from dirt or foreign matter, we strongly recommend the installation of a $75 \ \mu m$ (200 mesh) strainer as close as possible to the inlet side of the meter.			
Accuracy	$\leq \pm$ 1% of Reading			
Repeatability	≤ 0.03% of Reading			
Environment				
Ambient temperature Aluminium or PPS body Stainless steel body				
Standards and approvals				
Protection class	Protection class IP54 (NEMA 13)			

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Ordering chart for sensor Type 8071

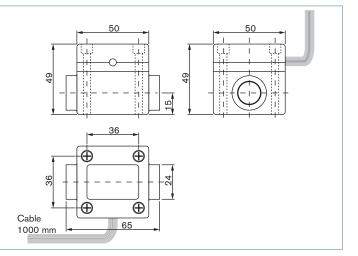
Process connection	> 1 cps	Kaude Kaude X	Body material	Max. pressure	Rotor / shaft material	Gasket	Item no.
G 1/8	0.5-50 l/h	5-50 l/h	Aluminium	5 bar	Stainless steel	FKM	552 818
	(0.13 to 13.2 gph)	(1.32 to 13.2 gph)	Stainless steel	10 bar	Stainless steel	FKM	552 820
				55 bar	Stainless steel	FKM	553 628
NPT 1/8	0.5-50 l/h	5-50 l/h	Aluminium	5 bar	Stainless steel	FKM	552 819
	(0.13 to 13.2 gph)	(1.32 to 13.2 gph)	Stainless steel	10 bar	Stainless steel	FKM	552 821
				55 bar	Stainless steel	FKM	553 629
Process connection	> 5 cps	Ge X 3 Sqps	Body material	Max. pressure	Rotor / shaft material	Gasket	ltem no.
G 1/4	2-100 l/h	12.5-100 l/h	PPS	5 bar	PPS / Hastalloy C	FKM	432 288
	(0.53 to 26.4 gph)	(3.3 to 26.4 gph)				EPDM	550 072
			Stainless steel	10 bar	Stainless steel	FKM	433 864
						EPDM	551 817
				55 bar	Stainless steel	FKM	550 146
	15-500 l/h	40-500 l/h	PPS	5 bar	PPS / Hastalloy C	FKM	430 856
	(4.00 to 132 gph)	(10.56 to 132 gph)				EPDM	434 364
			Stainless steel	10 bar	Stainless steel	FKM	437 518
						EPDM	553 651
				55 bar	Stainless steel	FKM	553 631
	15-500 l/h for	high viscosity*	Stainless steel	10 bar	Stainless steel	FKM	552 426
NPT 1/4	2-100 l/h	12.5-100 l/h	PPS	5 bar	PPS / Hastalloy C	FKM	448 654
	(0.53 to 26.4 gph)	(3.3 to 26.4 gph)	Stainless steel	10 bar	Stainless steel	FKM	448 656
				55 bar	Stainless steel	FKM	553 630
	15-500 l/h	40-500 l/h	PPS	5 bar	PPS / Hastalloy C	FKM	448 655
	(4.00 to 132 gph)	(10.56 to 132 gph)	Stainless steel	10 bar	Stainless steel	FKM	448 657
				55 bar	Stainless steel	FKM	553 632
	15-500 l/h for	high viscosity*	Stainless steel	10 bar	Stainless steel	FKM	553 652

* > 1000 cps

Ordering chart for spare parts (to be ordered separately)

Dimensions [mm]

Specifi- cations	ltem no.		
Set of two rotors for the measuring range			
In stainless steel for 0.5 -50 l/h	560 180		
In stainless steel for 2-100 l/h	550 919		
In stainless steel for 15-500 l/h	550 920		
In PPS for 2-100 l/h	550 921		
In PPS for 15-500 l/h	550 922		
FKM gasket	550 923		
EPDM gasket	550 924		
PTFE gasket	550 959		
Set of stainless steel cap with hall sensor	553 653		
Set of PPS cap with hall sensor	553 654		



In case of special application conditions, please consult for advice.

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